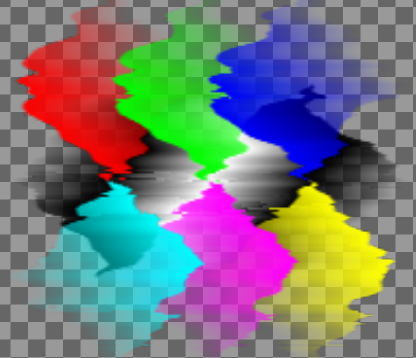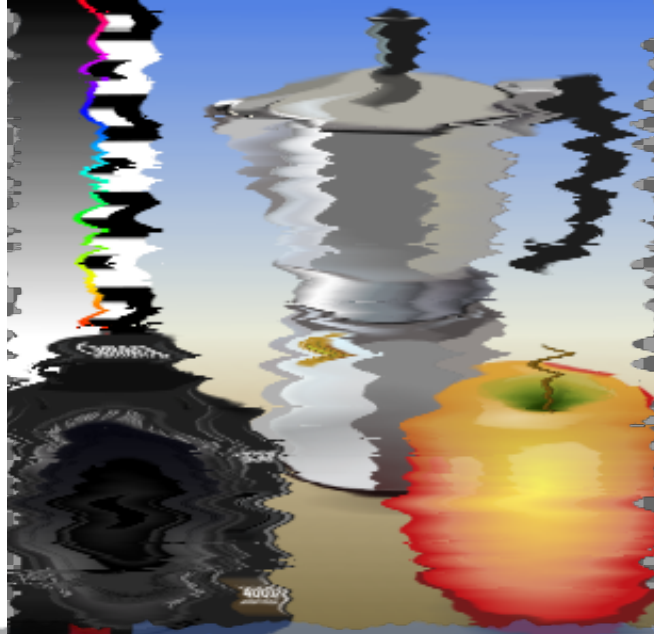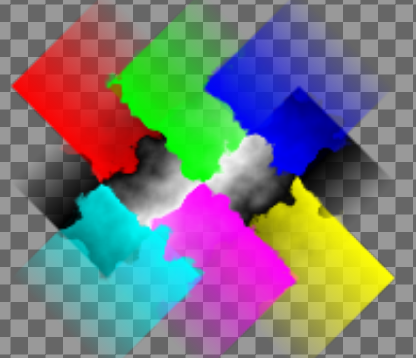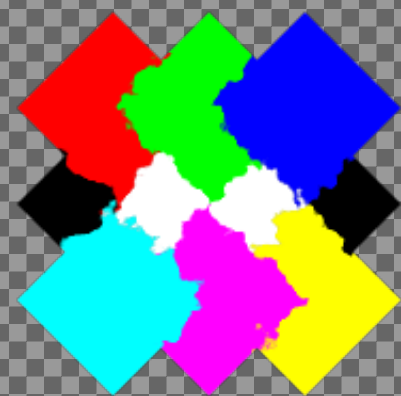Ripple

Rough and Dilate

Roughen Inside

Roughen...